

Date: Tuesday, 28/10/2008 10:18:52 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER BLADE SUPPORT ASSY

Job Number: 43001

Part Number: PB674300175

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC9 VISUAL WELDING INSPECTION



(4)

Comment: VISUAL WELDING INSPECTION

10/08/11/11

7.0 QC5 INSPECT WORK TO CURRENT STEP



10/08/11/11 (7)

Comment: INSPECT WORK TO CURRENT STEP

8.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

M 102316

(4X)

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

11-30-

OVEN TEMPERATURE:

320

FINISH TIME:

01

12=00

M-F 08/11/14

9.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

mf 08-11-14

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51

mf 08-11-14

11.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/11/14

Job Completion



mf 08-11-14

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Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: UPPER BLADE SUPPORT ASSY		
Job Number	: 43001			Part Number	: PB674300175		
Estimate Number	: 13471			Drawing Number	: B6743001 P.11		
P.O. Number	:			Project Number	: N/A		
This Issue	28/10/2008	S.O. No.	:	Drawing Revision	: B1		
Prsh Rev.	: NC			Material	:		
First Issue	:/	Type	LARGE FAB ASSY	Due Date	04/11/2008	Qty:	4
Previous Run	: 41514			Um:	Each		
Written By	:						
Checked & Approved By	: MF 08-10-29						
Comment	: Est Rev:A 08-07-17 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001167	Long Side Plate	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Long Side Plate batch: 41501	MF 08-11-06
2.0	PB6743001169	Long Support Plate	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Long Support Plate batch: 41502	MF 08-11-06
3.0	PB6743001171	Mounting Plate	
		Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s) Mounting Plate batch: 41503	MF 08-11-06
4.0	D34501	Reinforcement Plate	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Reinforcement Plate batch: 41554	MF 08-11-06
5.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: Weld assembly as per dwg PB67-43001 Pf 08-11-10	(x4)